



Lycoming At Overhaul 100% Parts & Replacement List *
Engine Model: O-235- K, L, M, P

Description	Part Number	Quantity
Engine Gasket Set	SL61499-1	1
Piston Rings	SL2351-SC	4
Piston Pins	SL13445	4
Piston Pin Plugs	SL11625	8
Exhaust Valves	SL19034	4
Intake Guides	SL61681A	8
Exhaust Guides	SL11626	8
Exhaust Valve Keeper Key	SL60009	8
Rocker Assemblies ('76 Series)	NA	
Aluminum Push Rods Assemblies (235 & 290's)	SL73806	8
Hydraulic Plunger Assemblies	NA	
Bearing Inserts (Main)	SL68763A	8
Bearing Inserts (Connecting Rods)	SL61662	8
Stressed Bolts & Fasteners:		
Stationary Drive Gear Bolts	NA	
Camshaft Gear Attaching Bolts	NA	
Connecting Rod Bolts	SL78027	8
Connecting Rod Nuts	SL12186	8
Crankshaft Flange Bolts	NA	
Crankshaft Gear Bolt	SL-STD-2213	1
Counterweight Bushings	NA	
Oil Pump Bodies	SL78531	1
Oil Pump Gears	SL18109A-S	1
Washers	A/R	
Washers	A/R	
Washers	A/R	
Washers	A/R	
Washers	A/R	
Washers	A/R	
Lock Nuts	N/A	
Oil Seal Crankshaft	SL13792	1
Oil Seal Vacuum Pump	SL-STD-208	1
Oil Seal Tach Drive	SL14260	1
Propeller Governor Oil Line Elbows	N/A	
Propeller Shaft Sleeve Rings	N/A	
Magneto Drive Cushions	N/A	
Thermostatic Bypass Valves	SL53E19600	1
Crankshaft Sludge Tubes	N/A	
All Circlips	N/A	
Lock Plate Crank Gear	SL18639	1
Lock Plate Mag Idler	SL73817	2
Lock Plate Generator Bracket	SL73383	1
All Retaining Rings	N/A	
All Laminated Shims	N/A	
Pinion Shaft Rollers	N/A	
Propeller Shaft Thrust Bearings	N/A	
Supercharger Bearing Oil Seals	N/A	
Cylinder Fin Stabilizers	N/A	
Damaged Ignition Cables	M4001 SLICK	1
Accessory Drive Coupling Springs	N/A	



Lycoming At Overhaul 100% Parts & Replacement List *
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Description	Part Number	Quantity
AC Diaphragm Fuel Pumps	N/A	
V-Brand Couplings	N/A	
V-Brand Gaskets	N/A	
Engine Hoses Intake	SL-STD-1196	4
Engine Hoses Oil Drainback Cylinder	SL-STD-2180	4
Engine Hose Assemblies		

* In Accordance with Textron-Lycoming Mandatory Service Bulletin 240PR